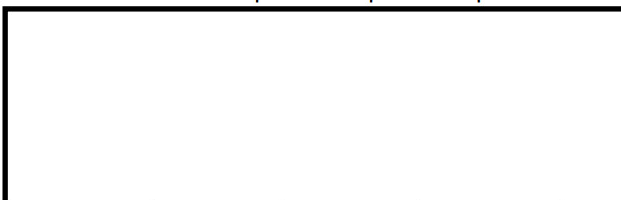


Oil Pattern Distance	35	Reverse Brush Drop	31	Oil Per Board	Multi ul
Forward Oil Total	12 mL	Reverse Oil Total	11.45 mL	Volume Oil Total	23.45 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

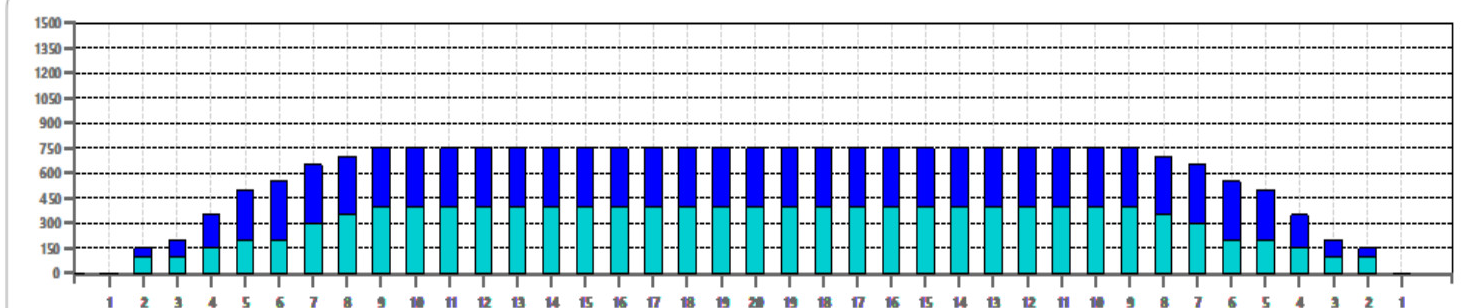
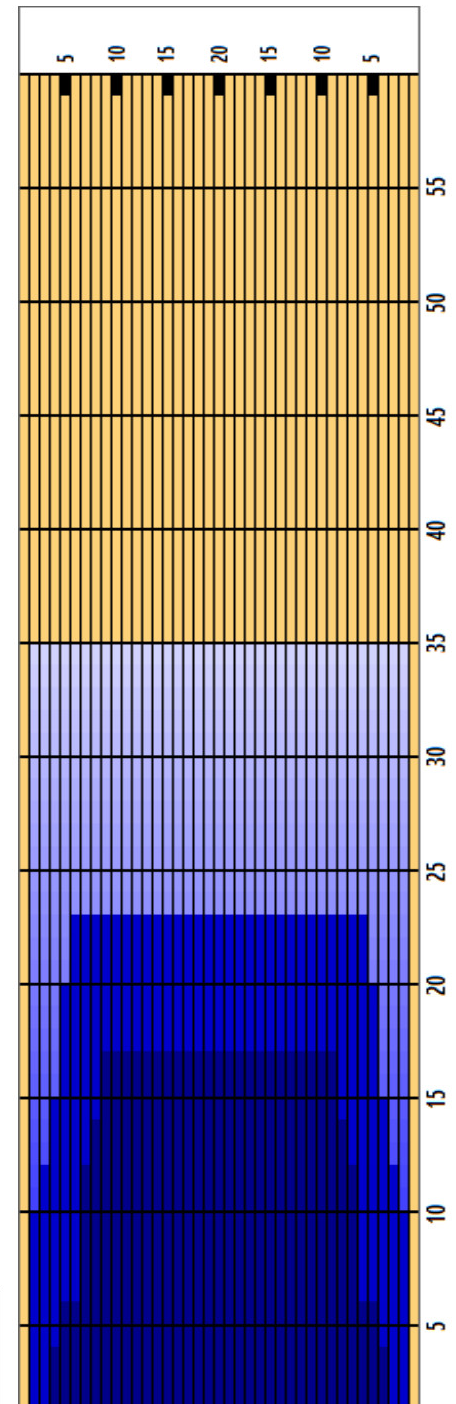
	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	50	14	74	0.0	1.9	1.9	3700
2	4L	4R	1	50	18	33	1.9	4.4	2.5	1650
3	5L	5R	1	50	18	31	4.4	6.9	2.5	1550
4	7L	7R	2	50	18	54	6.9	12.0	5.1	2700
5	8L	8R	1	50	18	25	12.0	14.5	2.5	1250
6	9L	9R	1	50	18	23	14.5	17.0	2.5	1150
7	2L	2R	0	50	22	0	17.0	35.0	18.0	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	0	35.0	23.0	-12.0	0
2	6L	6R	1	50	18	29	23.0	20.5	-2.5	1450
3	5L	5R	2	50	18	62	20.5	15.4	-5.1	3100
4	4L	4R	2	50	14	66	15.4	11.5	-3.9	3300
5	3L	3R	1	50	14	35	11.5	9.6	-1.9	1750
6	2L	2R	1	50	14	37	9.6	7.7	-1.9	1850
7	2L	2R	0	50	14	0	7.7	0.0	-7.7	0

Cleaner Ratio Main Mix 5: 1 Forward
 Cleaner Ratio Back End Mix 5: 1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.67	1.01	1	1	1.01	1.67





10、CBA - (45`)

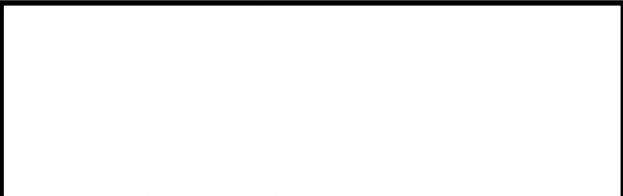


Oil Pattern Distance	45	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	14.9 mL	Reverse Oil Total	9.65 mL	Volume Oil Total	24.55 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	14	222	0.0	9.9	9.9	11100
2	12L	12R	1	14	17	9.9	11.8	1.9	850
3	13L	13R	2	14	30	11.8	15.7	3.9	1500
4	15L	15R	2	18	22	15.7	20.8	5.1	1100
5	17L	17R	1	18	7	20.8	23.3	2.5	350
6	2L	2R	0	18	0	23.3	37.0	13.7	0
7	2L	2R	0	26	0	37.0	45.0	8.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	45.0	32.0	-13.0	0
2	17L	17R	1	22	7	32.0	28.9	-3.1	350
3	14L	14R	2	22	26	28.9	22.7	-6.2	1300
4	13L	13R	2	18	30	22.7	17.6	-5.1	1500
5	11L	11R	1	18	19	17.6	15.1	-2.5	950
6	2L	2R	3	18	111	15.1	7.5	-7.6	5550
7	2L	2R	0	14	0	7.5	0.0	-7.5	0

Cleaner Ratio Main Mix 5: 1 Forward
Cleaner Ratio Back End Mix 5: 1 Reverse
Cleaner Ratio Back End Distance 59 Combined
Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.33	2.19	1.15	1.15	2.19	2.33

